

CAHV-R Maintenance Sheet

Complete ONE form per CAHV-R unit

Contractor Name:	Site Name:	Date of Visit:	
Engineer Name	Site Address:		

CAHV-R Unit Details				
Model Number	Serial Number	Compressor Run Hours	Area Served	

CAHV-R Checklist						
Category	Check Item	Method/Standard	Frequency	Visit 1 Check Box	Visit 2 Check Box	Reading Recorded
Around the Unit	Debris check (dust, leaves)	Visual	Twice/year			
	Loose screws/bolts	Visual	Twice/year			
	Rust presence	Apply anti-rust if needed	Twice/year			
	Thermal/sound insulation peeling	Visual	Twice/year			
	Abnormal sound or vibration	Listen	Twice/year			
	Gas leakage	Gas leak tester	Twice/year			
	Pipes & capillary tubes resonance	Visual	Twice/year			
Refrigerant System	Valve operations	Functional check	Twice/year			
	Condensing temperature	Water temp + (0–5°C)	Twice/year			
	Evaporating temperature	Air temp – (3–8°C)	Twice/year			
	Operating current	Compare to rated	Twice/year			
Compressor	Abnormal sound/vibration	Inspect if present	Twice/year			
	Start-stop interval ≥ 10 minutes	Check timing	Twice/year			
Protection Devices	High-pressure switch operation	Test	Twice/year			
Protection Devices	Pump interlock operation	Test	Twice/year			
	Terminal screws	Tighten if loose	Twice/year			
	Contacts	Clean/inspect	Twice/year			
	Conductors & relays	Function test	Twice/year			
Electrical System	Operation circuit insulation resistance	≥ 5 MΩ	Twice/year			
	Main circuit insulation resistance	≥ 10 MΩ	Twice/year			
	Ground wire connection	Visual	Twice/year			
	Wires inside unit (loose/disconnected)	Check with screwdriver	Twice/year			
	Water cleanliness	Check strainers	Twice/year			
	Water pressure ≤ 1.0 MPa	Measure	Twice/year			
	Water leakage	Visual	Twice/year			
Water Circuit	Pump head loss	Check at stop	Twice/year			
water Circuit	Air pockets in pipes	Use air-vent valves	Twice/year			
	Water pump voltage/current	Measure	Twice/year			
	Water flow rate	Verify	Twice/year			
	Water quality	Test against standard	Twice/year			
Air-Side Heat Exchanger	Fin corrosion	Visual	Twice/year			
	Fin debris	Clean if pressure ↑ by 0.1 MPa	Twice/year			

Additional I	Notes and/or	Tasks	Carried o	ut and/or	Required
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Air Conditioning | Heating

Ventilation | Controls

Frequency of Visits: Min of 2 visits per year
Mitsubishi Electric recommends that the frequency of maintenance
visits be no less than two per annum.
Frequency of maintenance may increase dependent upon the
equipment's environment.

Failure to maintain the system to the above minimum recommendations could result in the warranty becoming null and void.

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